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N2 FORMULA SHEET  $f = f T N t ? D$   
 $N S = 60 S = ? D n 40 N N 9 D - d$   
length of workpiece Set-over = 2  
length of taper length of workpiece Set-  
over = Ratio 2  $?X \tan = 2L$  Leading

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angle =  $90^\circ - (\text{Helix angle} + \text{clearance angle})$   
Following angle =  $90^\circ + (\text{Helix angle} - \text{clearance angle})$   
Lead = No. of starts pitch  
Pitch

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N2 FORMULA SHEET  $f = f_t \times T \times N$   $S = 60 \text{ SDN}$   $S = \text{SDN}$   $N 40 9q N$  Set-  
over = length of taper length of  
workpiece  $2 D d u \tan L \times 2 T$  Leading  
angle =  $90^\circ - (\text{Helix angle} + \text{clearance angle})$  Following angle =  $90^\circ + (\text{Helix angle} - \text{clearance angle})$  Lead = No of

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$= 60 S = 'Q 40 N N 9 D - d$  length of



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workpiece Set-over =  $2 \times$  length of taper  
length of workpiece Set-over = Ratio 2  
;  $\tan = 2L$  Leading angle =  $90 - (\text{Helix}$   
angle + clearance angle) Foll uu q u u  
q owing angle =  $90 + (\text{Helix angle} -$   
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of organizational learning, a section  
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to help the distance learner make an informed career choice, and look up the correct information on where and what to study.

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