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Cnc programming tutorial in tamil. The diagram on page 8 shows the main stages involved in producing a component on a cnc system. 1 a part program is written using g. Now however most control units are able to handle both point to. Cnc computer numerical control is the general term used for a system which controls the functions of a machine tool using coded instructions processed by a computer.

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Start the CNC program; Load the required tool; Turn the spindle on; Turn the coolant on; Move to position above a part; Start the machining process; Turn the coolant off; Turn the spindle off; Move away from the part to a safe location; End the CNC program . This flow is an extremely simple program using only one tool for one operation.

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The steps listed above represent the simplest type of CNC program, where only one tool is used and one operation performed. Programs that use multiple tools repeat steps two through nine for each. Table 3 and Table 4 in section G & M Codes show the most common G and M codes that should be memorized if possible.

~~Unit 4: CNC Language and Structure — Manufacturing ...~~

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